

Application Note

Aminoglycoside Antibiotics



The most reliable LC-EC applications for Antibiotics analysis

#### Aminoglycosides

Amikacin Framycetin sulphate Gentamicin sulphate Kanamycin Netilmycin Neomycin sulfate Spectinomycin Lincomycin Tobramycin

#### Macrolide antibiotics

Azithromycin Azaerythromycin Clarithromycin Erythromycin Roxithromycin

## Gentamicin Sulphate in Pharmaceutical Preparations

- European Pharmacopoeia 6.0 (2008) used as basis for this application
- Analysis of main substituent and impurities
- Reproducible & robust

#### Summary

In the European Pharmacopoeia 6.0 (2008) the use of a reversed-phase polymeric column is prescribed for this application [1]. In literature it is shown that such a column may result in very wide and tailing peaks [3]. We have confirmed this and found much better separation using a C18 silicabased column.

In this application note typical results are reported for the ALEXYS<sup>®</sup> analyzer with a method based on a C18 column, demonstrating its performance for the analysis of gentamicin.

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#### Introduction

Like neomycin and tobramycin, gentamicin belongs to the group of aminoglycoside antibiotics. It is manufactured by a fermentation process and the main constituents are gentamicin C1, C1a, C2 and C2a. Usually also other minor aminoglycosides are found in a pharmaceutical gentamicin preparation. The number of impurities and components possible makes the chromatographic analysis not quite straightforward. Because of the presence of a sugar moiety in these analytes the selectivity and inherent sensitivity of pulsed amperometric detection (PAD) is a very attractive approach [2].

#### Method

The ALEXYS nalyzer, equipped with a second pump for the post -column addition of NaOH was used (Fig. 2). The mobile phase was prepared as described in the EP monograph [1] and the applied conditions are summarized in Table 1.

The pH of the acidic column effluent was increased to a final pH of about 13 before entering the detector cell. For the preparation of the NaOH solution, a commercially available stock solution of 50% w/w NaOH was used. For the preparation of the mobile phase it is necessary to use 'stabilized' THF to assure low cell currents.

#### Table 1

#### LC-ECD conditions (EP)

| HPLC*                          | ALEXYS Antibiotics base system - Isocratic + Post<br>Column Kit EP   |
|--------------------------------|--|
| Column                         | Thermo Scientific™ HyPURITY™ C18 HPLC Column<br>100 x 4.6 mm, 5 μm   |
| Mobile phase                   | 60 g/L Na <sub>2</sub> SO <sub>4</sub> (water free), 1.75 g/L octane sulphonic<br>acid, sodium salt, 3 mL/L tetrahydrofuran (THF)<br>stabilized, 50 mL/L 0.2 M KH <sub>2</sub> PO <sub>4</sub> (pH = 3). |
| Post-column NaOH<br>addition   | 0.76 mol/L NaOH  |
| Flow rate                      | Mobile phase: 1.5 mL/mL; NaOH addition: 0.6 mL/min   |
| Temperature                    | 45 °C for separation and detection   |
| V <sub>injection</sub>         | 20 μL  |
| Pump piston wash               | Water (refresh weekly)   |
| Flow cell                      | FlexCell <sup>™</sup> with Au WE and HyREF <sup>™</sup>  |
| Potential waveform<br>(3-step) | E1, E2, E3: +0.1, +0.75,-0.15 V<br>ts, t1, t2, t3, t4: 0.1, 0.32, 0.2, 0.4 s   |
| Range                          | 10 μA/V  |
| ADF                            | 0.5 Hz   |
| I-cell                         | About 2 μA   |

\*) Note - the presented data are obtained with an older version of the ALEXYS LC system than shown in figure 2.



Figure 1: Gentamicin sample (400  $\mu$ g/ml, 20  $\mu$ l injected). Overlay of 7 chromatograms. Peak identities were derived from reference [2] and based on peak area percentages.

#### Results

Figure 1 shows a typical chromatogram of gentamicin, as obtained with the method settings summarized in Table 1.

#### Linearity & Repeatability

Linearity of gentamicin was investigated in the concentration range of  $50 - 500 \mu g/mL$ . For all gentamicin derivatives the correlation coefficients were better than 0.998 for peak areas and peak heights. The relative standard deviation (RSD) in peak area for 10 replicate injections for gentamicin was ranging between 0.9 and 2.5% for gentamicin C1 and C2b, respectively. The RSD for the retention times was better then 0.2%. Peak resolution between gentamicin C2a and C1 was 1.6.

#### System suitability test

In the EP monographs for gentamicin sulphate a system suitability requirement is specified for the peak-to-valley ratio. The peak-to-valley ratio is specified as Hp/Hv, where Hp =

#### Table 2

#### EP system suitability requirement

| Parameter                  | EP specification | Measured |
|----------------------------|------------------|----------|
| Peak-to-valley ratio Hp/Hv | > 2.0            | 100      |



height above the baseline of the peak due to gentamicin C2a, and Hv = height above the baseline of the lowest point of the curve separating this peak from the peak due to gentamicin C2. In Table 1 this EP requirement is compared with a typical result as obtained with the ALEXYS Aminoglycosides Analyzer.

It is evident from Fig. 1 that gentamicin C2 and C2a are well baseline separated and therefore the peak-to-peak ratio requirement is easily met by when using the ALEXYS Aminoglycosides Analyzer

#### References

- 1. Gentamicin sulphate, European Pharmacopoeia, 6.0, (2008) 1965-1967
- 2. W.R. LaCourse, "Pulsed Electrochemical Detection in High Performance Liquid Chromatography", John Wiley & Sons, New York, 1ed,1997.
- 3. E. Adams, W. Roelants, R. De Paepe, E. Roets, J. Hoogmartens, J. Pharm. Biomed. Anal., 18, 689-698 (1998).

## Conclusion

The ALEXYS analyzer for Gentamicin is a reliable solution for the routine analysis of gentamicin in pharmaceutical preparations. The results meet the EP system suitability requirement for peak- to-valley ratio between gentamicin C2 and C2a.



# Gentamicin sulphate in pharmaceutical preparations



**Figure 2.** The ALEXYS analyzer for Gentamicin, consisting of the ALEXYS Antibiotics base system - isocratic, post-column addition kit (NaOH) and FlexCell with gold working electrode, HyREF and stainless steel auxiliary electrode. The ALEXYS analyzer is controlled by DataApex<sup>™</sup> Clarity<sup>™</sup> software.

Ordering information

| Detector only                       |  |  |
|-------------------------------------|--|--|
| Detector only                       |  |  |
| 176.0035A                           | DECADE Elite SCC electrochemical detector  |  |
| 102.4325EP                          | Flexcell Au HyREF with stainless steel AUX |  |
| 250.1045                            | Flattening/polishing kit for metal WE      |  |
| Recommended ALEXYS analyzer + parts |  |  |
| 180.0058W                           | ALEXYS Antibiotics base system - Isocratic |  |
| 180.0605EP                          | Post Column Kit EP                         |  |
| 102.4325EP                          | Flexcell Au HyREF with stainless steel AUX |  |
| 250.1045                            | Flattening/polishing kit for metal WE      |  |
| 184.0209                            | Glass bottle assembly, 1L, Helium          |  |

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